



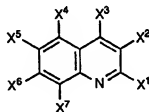
INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

(51) International Patent Classification : A01N 43/42, 43/653, 43/46, C09D 5/16	A1	(11) International Publication Number: WO 95/11592 (43) International Publication Date: 4 May 1995 (04.05.95)
(21) International Application Number: PCT/DK94/00405 (22) International Filing Date: 28 October 1994 (28.10.94) (30) Priority Data: 1226/93 29 October 1993 (29.10.93) DK (71) Applicant (for all designated States except US): J.C. HEMPEL'S SKIBSFARVE-FABRIK A/S [DK/DK]; Lundtoftevej 150, DK-2800 Lyngby (DK). (72) Inventors; and (73) Inventors/Applicants (for US only): ANTHONI, Uffe [DK/DK]; Åtøften 18/4, DK-2990 Nivå (DK). CHRISTOPHERSEN, Carsten [DK/DK]; Duevej 16, 2.tv., DK-2000 Frederiksberg (DK). NIELSEN, Per, Haldan [DK/DK]; Nygård Terrasse 246 C, DK-3520 Farum (DK). KJÆR, Eva, Bie [DK/DK]; Danmarksvej 15 A, DK-2800 Lyngby (DK). MUSAEUS, Gruska, Folkmann [DK/DK]; Skolebakken 20 B, DK-2830 Virum (DK). SCHULTZ, Ann, Christina [DK/DK]; Østervang 66, DK-4000 Roskilde (DK). (74) Agent: PLOUGMANN & VINGTOFT A/S; Sankt Annæ Plads 11, P.O. Box 3007, DK-1021 Copenhagen K (DK).		(81) Designated States: AM, AT (Utility model), AU, BB, BG, BR, BY, CA, CN, CZ, CZ (Utility model), DE (Utility model), DK (Utility model), EE, ES (Utility model), FI, FI (Utility model), GE, HU, JP, KG, KP, KR, KZ, LK, LR, LT, LV, MD, MG, MN, NO, NZ, PL, RO, RU, SI, SK, SK (Utility model), TT, TT, UA, US, UZ, VN, European patent (AT, BE, CH, DE, DK, ES, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE), OAPI patent (BF, BJ, CF, CG, CI, CM, GA, GN, ML, MR, NE, SN, TD, TG), ARIPO patent (KE, MW, SD, SZ). Published With international search report.

(54) Title: MARINE STRUCTURE

(57) Abstract

A marine structure carrying a coating comprising a layer which contains a quinoline compound, or an N-oxide or a salt thereof, having antifouling activity, the quinoline compound having general formula (I). The quinoline derivatives have exhibited activity against *Enteromorpha* spp., *Amphora* spp., *Nitocra* spp., and *Balanus* spp..



(I)

FOR THE PURPOSES OF INFORMATION ONLY

Codes used to identify States party to the PCT on the front pages of pamphlets publishing international applications under the PCT.

AT	Austria	GB	United Kingdom	MR	Mauritania
AU	Australia	GE	Georgia	MW	Malawi
BB	Barbados	GN	Guinea	NE	Niger
BE	Belgium	GR	Greece	NL	Netherlands
BF	Burkina Faso	HU	Hungary	NO	Norway
BG	Bulgaria	IE	Ireland	NZ	New Zealand
BJ	Benin	IT	Italy	PL	Poland
BR	Brazil	JP	Japan	PT	Portugal
BY	Belarus	KE	Kenya	RO	Romania
CA	Canada	KG	Kyrgyzstan	RU	Russian Federation
CF	Central African Republic	KP	Democratic People's Republic of Korea	SD	Sudan
CG	Congo			SE	Sweden
CH	Switzerland	KR	Republic of Korea	SI	Slovenia
CI	Côte d'Ivoire	KZ	Kazakhstan	SK	Slovakia
CM	Cameroon	LI	Liechtenstein	SN	Senegal
CN	China	LK	Sri Lanka	TD	Chad
CS	Czechoslovakia	LU	Luxembourg	TG	Togo
CZ	Czech Republic	LV	Latvia	TJ	Tajikistan
DE	Germany	MC	Monaco	TT	Trinidad and Tobago
DK	Denmark	MD	Republic of Moldova	UA	Ukraine
ES	Spain	MG	Madagascar	US	United States of America
FI	Finland	ML	Mali	UZ	Uzbekistan
FR	France	MN	Mongolia	VN	Viet Nam
GA	Gabon				

MARINE STRUCTURE

FIELD OF THE INVENTION

The present invention relates to marine structures, in particular immersed marine structures, having an external
5 antifouling coating on the part of the structure immersed in water, as well as antifouling paint compositions that prevent unwanted fouling organisms from attaching and growing on immersed structures that come in contact with water, especially sea-water, for example vessels (including but not
10 limited to boats, yachts, motorboats, motor launches, ocean liners, tugboats, tankers, container ships and other cargo ships, submarines, and naval vessels of all types), pipes, shore and off-shore machinery, constructions and objects of all types such as piers, pilings, bridge substructures,
15 underwater oil well structures, nets and other aquatic culture installations, and buoys etc..

BACKGROUND OF THE INVENTION

On underwater structures and on ship hulls which are exposed to sea- and/or fresh-water, attaching and growing of marine
20 organisms such as green algae, such as *Enteromorpha* spp. and *Ulva* spp., diatoms, such as *Amphora* spp., tubeworms, barnacles such as *Balanus* spp., mussels such as *Mytilus* spp., bryozoans such as *Bugula* spp., ascidians, sponges, hydroids etc. cause severe economic losses because of the increased
25 friction (and therefore increased consumption of fuel), or increased resistance to waves or currents (for static structures such as off-shore rigs), and because of increased dry-docking time.

A large number of agents useful for controlling fouling
30 organisms in sea-water or fresh water are being employed today, e.g. copper compounds and organotin compounds. The antifouling agents can be applied in the form of e.g. paints, solutions, dispersions, pastes, or emulsions, which on

application to underwater structures and on ship hulls produce an antifouling effect. In the present context, the term "antifouling effect" is to be understood as a prevention or at least reduction of attachment and growth of marine organisms.

One of the environmental problems is related to pollution of rivers, channels, bays, harbours, lakes and other bodies of water with a low or limited water exchange with heavy metals and toxic compounds by use of such materials in e.g. paintings for application on underwater structures, e.g. a ship's surface. Especially, certain heavy metal compounds are known to accumulate in the animal body such as fish and humans.

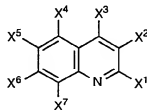
With the use of the antifouling agents disclosed in the present text, it is possible to abolish or minimize the use of heavy metal based components while at the same time obtaining excellent antifouling properties.

SUMMARY OF THE INVENTION

The present inventors have attempted to develop environmentally compatible and effective antifouling compounds. It has been found that quinoline compounds (optionally in combination with other antifouling compounds) have an excellent antifouling effect.

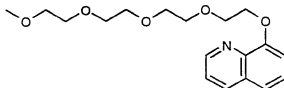
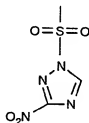
The present invention provides antifouling paint compositions comprising, i.a. as an active ingredient, a quinoline compound of formula I

Formula I



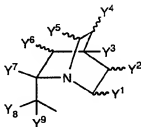
wherein

x¹, x², x³, x⁴, x⁵, x⁶ and x⁷ independently designate hydro-
gen; hydroxy; C₁₋₅-alkyl; substituted C₁₋₁₂-alkyl; optio-
nally substituted C₂₋₁₂-alkenyl; optionally substituted
C₂₋₁₂-alkynyl; optionally substituted C₁₋₁₂-alkoxy; optio-
nally substituted heterocyclcyl; optionally substituted
aryl; optionally substituted aryloxy; halogen; nitro;
nitroso; cyano; amino; mono(optionally substituted C₁₋₁₂-
alkyl)amino; di(optionally substituted C₁₋₁₂-alkyl)amino;
(optionally substituted C₁₋₁₂-alkyl)carbonylamino; amino-
carbonyl; mono(optionally substituted C₁₋₁₂-
alkyl)aminocarbonyl; di(optionally substituted C₁₋₁₂-
alkyl)aminocarbonyl; (optionally substituted C₁₋₁₂)-acyl;
(optionally substituted C₁₋₁₂)-acyloxy; (optionally sub-
stituted C₁₋₁₂)-acyl(optionally substituted C₁₋₁₂-alkyl);
carboxy; (optionally substituted C₁₋₁₂-alkoxy)carbonyl;
thiolo; (optionally substituted C₁₋₁₂-alkyl)thio; (optio-
nally substituted aryl)thio; (optionally substituted
C₁₋₁₂-alkyl)sulphonyl; (optionally substituted
aryl)sulphonyl; mono(optionally substituted C₁₋₁₂-
alkyl)aminosulphonyl; di(optionally substituted C₁₋₁₂-
alkyl)aminosulphonyl; sulphono (SO₃H); sulphino (SO₂H);
halosulphonyl; isocyano; isothiocyano; thiocyano; (5-
amino-1-methylpentyl)amino; (6-(diethylamino)-1-
methylhexyl)amino; (3-nitro-1,2,4-triazol-1-yl)sulphonyl
(Formula 1a); 8-quinolinyl-tetraethylene glycolyl (Formula
1b); pyranosyl; furanosyl;



X³ designates the same groups as defined for X¹ above,
or X³ is a group of the formula I'

Formula I'



wherein Y¹, Y², Y³, Y⁴, Y⁵, Y⁶ and Y⁷ independently
designate the same groups as defined for X¹ above or
designate C₆₋₁₂-alkyl, and Y⁸ and Y⁹ independently
designate the same groups as defined for X¹ above or
designate C₆₋₁₂-alkyl or together form oxo, and the
wavy lines signify that the substituents in question
may be in either of the two possible isomeric
configurations;

or an N-oxide or a salt thereof;
with the proviso that if X¹, X², X³, X⁴, X⁵, and X⁶ each is
hydrogen, and the compound of formula I is not an N-oxide,
then X⁷ is not hydroxy.

DETAILED DESCRIPTION OF THE INVENTION

The term "immersed" in the present context relates to structures intended for immersion into any kind of water, salt, brackish or fresh water.

In the present context, the term "C₁₋₅-alkyl" is intended to mean alkyl groups with 1-5 carbon atoms which may be straight or branched or cyclic such as methyl, ethyl, propyl, isopropyl, cyclopropyl, butyl, isobutyl, tert-butyl, pentyl, isopentyl, neopentyl, cyclopentyl, etc.

In the present context, the term "C₁₋₁₂-alkyl" is intended to mean alkyl groups with 1-12 carbon atoms which may be straight or branched or cyclic such as methyl, ethyl, propyl, isopropyl, butyl, isobutyl, tert-butyl, pentyl, hexyl, octyl, dodecyl, cyclopentyl, cyclohexyl, decaliny, etc. Similarly, the term "C₆₋₁₂-alkyl" is intended to mean alkyl groups with 6-12 carbon atoms which may be straight or branched or cyclic, e.g. appropriate groups among those listed above.

- The term "substituted C₁₋₁₂-alkyl" is intended to mean a C₁₋₁₂-alkyl group which is substituted with one or more, preferably 1-3, groups selected from carboxy; protected carboxy such as a carboxy ester, e.g. C₁₋₁₂-alkoxycarbonyl; aminocarbonyl; mono- and di(C₁₋₁₂-alkyl)aminocarbonyl; amino-C₁₋₁₂-alkyl-aminocarbonyl; mono- and di(C₁₋₁₂-alkyl)amino-C₁₋₁₂-alkyl-aminocarbonyl; amino; mono- and di(C₁₋₁₂-alkyl)amino; C₁₋₁₂-alkylcarbonylamino; hydroxy; protected hydroxy such as acyloxy, e.g. C₁₋₁₂-alkanoyloxy; sulphony; C₁₋₁₂-alkylsulphonyloxy; nitro; optionally substituted aryl; optionally substituted heterocyclyl; halogen, e.g. fluorine, chlorine, bromine or iodine. Similarly, the term "optionally substituted C₁₋₁₂-alkyl" is intended to mean a C₁₋₁₂-alkyl group which is unsubstituted or is substituted with one or more, preferably 1-3, groups selected from those listed immediately above.
- Examples of such substituted C₁₋₁₂-alkyl groups are carboxy-C₁₋₁₂-alkyl (e.g. carboxymethyl and carboxyethyl), protected carboxy-C₁₋₁₂-alkyl such as esterified carboxy-C₁₋₁₂-alkyl (e.g. C₁₋₁₂-alkoxycarbonyl-C₁₋₁₂-alkyl such as methoxycarbonylmethyl, ethoxycarbonylmethyl, and methoxycarbonylethyl), aminocarbonyl-C₁₋₁₂-alkyl (e.g. aminocarbonylethyl, aminocarbonylethyl and aminocarbonylpropyl), C₁₋₁₂-alkylaminocarbonyl-C₁₋₁₂-alkyl (e.g. methylaminocarbonylmethyl and ethylaminocarbonylmethyl), amino-C₁₋₁₂-alkyl-aminocarbonyl-C₁₋₁₂-alkyl (e.g. aminomethylaminocarbonylmethyl and aminoethylaminocarbonylmethyl), mono- or di(C₁₋₁₂-alkyl)amino-C₁₋₁₂-alkylamino-

- carbonyl- C_{1-12} -alkyl (e.g. dimethylaminomethylaminocarbonylmethyl and dimethylaminoethylaminocarbonylmethyl), mono- or di(C_{1-12} -alkyl)amino- C_{1-12} -alkyl (e.g. dimethylaminomethyl and dimethylaminoethyl), hydroxy- C_{1-12} -alkyl (e.g. hydroxymethyl and hydroxyethyl), protected hydroxy- C_{1-12} -alkyl such as acyloxy- C_{1-12} -alkyl (e.g. C_{1-12} -alkanoyloxy- C_{1-12} -alkyl such as acetyloxyethyl, acetyloxypropyl, acetyloxybutyl, acetyloxy-pentyl, propionyloxymethyl, butyryloxymethyl, and hexanoyloxymethyl).
- 10 In the present context, the term " C_{2-12} -alkenyl" is intended to mean mono-, di- or polyunsaturated alkyl groups with 2-12 carbon atoms which may be straight or branched or cyclic in which the double bond(s) may be present anywhere in the chain or the ring(s), for example vinyl, 1-propenyl, 2-propenyl, 15 hexenyl, decenyl, 1,3-heptadienyl, cyclohexenyl etc. Some of the substituents exist both in a cis and a trans configuration. The scope of this invention comprises both the cis and trans forms.
- 20 In the present context, the term " C_{2-12} -alkynyl" is intended to mean a straight or branched alkyl group with 2-12 carbon atoms and incorporating one or more triple bond(s), e.g. ethynyl, 1-propynyl, 2-propynyl, 2-butyne, 1,6-heptadiynyl, etc.
- 25 In the expressions "optionally substituted C_{2-12} -alkenyl" and "optionally substituted C_{2-12} -alkynyl", the term "optionally substituted" is intended to mean that the moiety may be substituted one or more times, preferably 1-3 times, with one of the groups defined above for "optionally substituted C_{1-12} -alkyl".
- 30 The term " C_{1-12} -alkoxy" designates groups comprising an oxy function which groups optionally may be substituted one or more times with the substituents indicated for "optionally substituted alkyl" described above.

In the present context, the term "aryl" is intended to mean phenyl, biphenyl, naphthyl, fluorenyl, tetralinyl, etc..

In the present context, the term "optionally substituted aryl" is intended to mean aryl as defined above which may be substituted with one or more, preferably 1-3, substituents selected from the group consisting of hydrogen; hydroxy; optionally substituted C_{1-12} -alkyl; optionally substituted C_{2-12} -alkenyl; optionally substituted C_{2-12} -alkynyl; optionally substituted C_{1-12} -alkoxy; optionally substituted heterocyclyl; optionally substituted aryl; optionally substituted aryloxy; halogen; nitro; nitroso; cyano; amino; mono(C_{1-12} -alkyl)amino; di(C_{1-12} -alkyl)amino; (optionally substituted C_{1-12} -alkyl)carbonylamino; aminocarbonyl; mono(C_{1-12} -alkyl)aminocarbonyl; di(C_{1-12} -alkyl)aminocarbonyl; optionally substituted C_{1-12} -acyl; optionally substituted C_{1-12} -acyloxy; (optionally substituted C_{1-12} -acyl)- C_{1-12} -alkyl; carboxy; C_{1-12} -alkoxycarbonyl; thiol; (optionally substituted C_{1-12} -alkyl)thio; optionally substituted arylthio; (optionally substituted C_{1-12} -alkyl)sulphonyl; optionally substituted arylsulphonyl; mono(optionally substituted C_{1-12} -alkyl)amino-sulphonyl; di(optionally substituted C_{1-12} -alkyl)amino-sulphonyl; sulphono (SO_3H); sulphino (SO_2H); halosulphonyl; isocyano; isothiocyano; thiocyano.

In the present context, the term "optionally substituted heterocyclyl" is intended to mean a 5- or 6-membered monocyclic or a 11- or 12-membered bicyclic, aromatic or partially or fully hydrogenated, heterocyclic group containing one or more, preferably 1-3, heteroatoms selected from oxygen, nitrogen and sulphur, which said ring or ring system optionally being substituted with one or more substituents selected from the group consisting of hydrogen; hydroxy; optionally substituted C_{1-12} -alkyl; optionally substituted C_{2-12} -alkenyl; optionally substituted C_{2-12} -alkynyl; optionally substituted C_{1-12} -alkoxy; optionally substituted heterocyclyl; optionally substituted aryl; optionally substituted aryloxy; halogen; nitro; nitroso; cyano; amino;

mono(C₁₋₁₂-alkyl)amino; di(C₁₋₁₂-alkyl)amino; (optionally substituted C₁₋₁₂-alkyl)carbonylamino; aminocarbonyl; mono(C₁₋₁₂-alkyl)aminocarbonyl; di(C₁₋₁₂-alkyl)aminocarbonyl; optionally substituted C₁₋₁₂-acyl; optionally substituted C₁₋₁₂-acyloxy; (optionally substituted C₁₋₁₂-acyl)-C₁₋₁₂-alkyl; carboxy; C₁₋₁₂-alkoxycarbonyl; thiolo; optionally substituted C₁₋₁₂-alkylthio; optionally substituted arylthio; (optionally substituted C₁₋₁₂-alkyl)sulphonyl; optionally substituted arylsulphonyl; mono(optionally substituted C₁₋₁₂-alkyl)amino-sulphonyl; di(optionally substituted C₁₋₁₂-alkyl)amino-sulphonyl; sulphono (SO₃H); sulphino (SO₂H); halosulphonyl; isocyano; isothiocyano; thiocyano.

Examples of the heterocyclic groups are pyrrolyl, furanyl, 2,3-dihydrofuranyl, tetrahydrofuranyl, thienyl, 2,3-dihydrothienyl, tetrahydrothienyl, imidazolyl, oxazolyl, thiazolyl, pyrazolyl, pyrrolinyl, pyrrolidinyl, pyridinyl, piperidinyl, pyrimidinyl, purinyl, quinolinyl, 1,2-dihydroquinolinyl, isoquinolinyl, indolyl, piperazinyl, pyrazinyl, dioxolanyl, dioxanyl, 1,3,5-trioxanyl, tetrahydrothiapyranyl, dithiolanyl, pyrazolidinyl, iminazolidinyl, pyridazinyl, *sym*-triazinyl, *sym*-tetrazinyl, quinazolinyl, 1,5-naphthyridinyl, pteridinyl, isoindolyl, 2,3,2',3'-pyrrolopyrrolyl, 1,2,4-triazolyl, 1,2,3-triazolyl, tetrazolyl, benzimidazolyl, indazolyl, benzofuranyl, isobenzofuranyl, benzothiophenyl, thienothiophenyl, isoxazolyl, 1,2,5-oxadiazolyl, isothiazolyl, 1,3,4-thiadiazolyl, benzoxazolyl, benzothiazolyl etc.

In the present context, the term "acyl" comprises C₁₋₁₂-alkanoyl (e.g. formyl, acetyl, propionyl, butyryl, isobutyryl, valeryl, isovaleryl, pivaloyl and hexanoyl), C₁₋₁₂-alkoxycarbonyl (e.g. methoxycarbonyl, ethoxycarbonyl, propoxycarbonyl, butoxycarbonyl and t-butoxycarbonyl) etc.

In the present context, the term "acyloxy" designates an oxy group to which is attached a group as defined above for "acyl". Optional substituents on acyl or acyloxy groups may

be the same as those described for optionally substituted alkyl above.

- In the present context, the term "pyranosyl" is intended to mean galactopyranosyl, glucopyranosyl, mannopyranosyl, allo-
- 5 pyranosyl, altropyranosyl, gulopyranosyl, idopyranosyl, talopyranosyl, etc, as well as O-C₁₋₁₈-alkylated, O-C₁₋₁₈-alkanoylated or benzoylated derivatives thereof. The pyranosyl moieties can exist in both the α -anomeric and the β -anomeric forms.
- 10 In the present context, the term "furanosyl" is intended to mean fructofuranosyl, arabinofuranosyl, psicofuranosyl, sorbofuranosyl, xylofuranosyl, lyxofuranosyl, etc, as well as O-C₁₋₁₈-alkylated, O-C₁₋₁₈-alkanoylated or benzoylated derivatives thereof. The furanosyl moieties can exist in both the
- 15 α -anomeric and the β -anomeric forms.

- The term "salt" is intended to comprise a salt such as an organic acid addition salt (e.g. acetate, valerate, salicylate, galacturonate, gluconate, tannate, trifluoroacetate, maleate, tartrate, methanesulphonate,
- 20 benzenesulphonate, formate, thiocyanate and toluenesulphonate), an inorganic acid addition salt (e.g. hydrochloride, hydrobromide, hydroiodide, dihydrochloride, dihydrobromide, dihydroiodide, sulphate, hydrogensulphate, halosulphate such as iodosulphate, nitrate, phosphate, and
- 25 carbonate), a salt with an amino acid (e.g. arginine, aspartic acid and glutamic acid), a metal salt such as an alkali metal salt (e.g. sodium salt and potassium salt) and an earth alkali metal salt (e.g. calcium salt and magnesium salt), an ammonium salt, an organic alkali salt (e.g.
- 30 trimethylamine salt, triethylamine salt, pyridine salt, picoline salt, dicyclohexylamine salt and N,N'-dibenzylethylenediamine salt), and hydrates thereof.

The term "N-oxide" is intended to comprise compounds of the present invention where the ring nitrogen of the quinoline ring system is oxidized to the N-oxide.

- In preferred embodiments, the quinoline derivative of formula I is substituted in the 2-position with a substituent selected from the group consisting of H, OH, CH₃, CH₂Cl, F, Cl, Br, COOH, and quinolinyl; in the 3-position with a substituent selected from the group consisting of H, NH₂, CHO, COOH, F, Cl, and Br; in the 4-position with a substituent selected from the group consisting of H, OH, CH₃, F, Cl, Br, NH₂, NO₂, CHO, mono- or di(C₁₋₆-alkyl)amino-C₁₋₆-alkylamino, amino-C₁₋₆-alkylamino, a group I' as defined above, and COOH; in the 5-position with a substituent selected from the group consisting of H, OH, F, Cl, Br, and SO₃H; in the 6-position with a substituent selected from the group consisting of H, NH₂, CH₃, F, Cl, Br, and OCH₃; in the 7-position with a substituent selected from the group consisting of H, F, Cl, I and Br; in the 8-position with a substituent selected from the group consisting of H, OH, F, Cl, Br, SO₃H, CH₃, NH₂, mono- or di(C₁₋₆-alkyl)amino-C₁₋₆-alkylamino, amino-C₁₋₆-alkylamine, OCH₂CH₃ and SO₂Cl; and the nitrogen atom of the quinoline ring system is at the normal oxidation stage or oxidized to the N-oxide.

- In especially preferred embodiments of the invention the quinoline derivative of formula I is substituted in the 2-position with a substituent selected from the group consisting of H, Cl, CH₃, and CH₂Cl; in the 3-position with a CHO; in the 4-position with a substituent selected from the group consisting of H, Cl, Br, CHO, CH₃, NH₂, NO₂, a group I' as defined above, di(C₁₋₆-alkyl)amino-C₁₋₆-alkylamino, and amino-C₁₋₆-alkylamino; in the 5-position with a substituent selected from the group consisting of H, Cl, and OH; in the 6-position with a substituent selected from the group consisting of H, CH₃, OCH₃; in the 7-position with a substituent selected from the group consisting of H, Cl, I and Br; in the 8-position with a substituent selected from

the group consisting of H, OH, CH₃, di(C₁₋₆-alkyl)amino-C₁₋₆-alkylamino, amino-C₁₋₆-alkylamino, NH₂, and SO₂Cl; and the nitrogen atom of the quinoline ring system is at the normal oxidation stage or oxidized to the N-oxide.

- 5 It will be obvious to a person skilled in the art that the group defined by the formula I' contains several asymmetric carbon atoms and that the compounds of formula I therefore can exist as several stereoisomers. The present invention comprises each of such stereoisomers as well as mixtures
- 10 thereof, such as racemic mixtures. It is preferred that the orientation of substituents on the group of formula I' correspond to the orientation in the corresponding 1-azabicyclo[2,2,2]octylmethyl group in cinchona alkaloids such as quinine and quinidine.
- 15 Examples of quinoline compounds of formula I are given in Table 1 below.

TABLE 1

	<u>No.</u>	<u>Compound</u>
	1	quinidine
20	2	quinine
	3	cinchonidine
	4	cinchonine
	5	cinchotoxin
	6	quinaldine
25	7	chloroquine
	8	quinine hydrochloride
	9	3-aminoquinoline
	10	6-aminoquinoline
	11	8-aminoquinoline
30	12	4-aminoquinaldine
	13	2,2'-biquinoline
	14	O-(4-chlorobenzoyl)hydroquinidine
	15	O-(4-chlorobenzoyl)hydroquinine
	16	5-chloro-8-hydroxy-7-iodoquinoline

	17	5-chloro-8-hydroxyquinoline
	18	2-(chloromethyl)quinoline hydrochloride
	19	chloroquine diphosphate
	20	2-chloroquinoline
5	21	4-chloroquinoline
	22	5,7-dibromo-8-hydroxyquinoline
	23	4,7-dichloroquinoline
	24	8-ethoxyquinoline-5-sulphonic acid
	25	hydroquinidine
10	26	hydroquinine
	27	8-hydroxy-7-iodoquinoline-5-sulphonic acid
	28	8-hydroxyquinaldine
	29	kynurenic acid
	30	lepidine
15	31	6-methoxyquinoline
	32	6-methylquinoline
	33	8-methylquinoline
	34	4-nitroquinoline-1-oxide
	35	primaquine diphosphate
20	36	quinaldic acid
	37	quinoline
	38	quinoline-3-carboxaldehyde
	39	quinoline-4-carboxaldehyde
	40	quinoline-3-carboxylic acid
25	41	quinoline-4-carboxylic acid
	42	quinoline-N-oxide hydrate
	43	8-quinolinesulphonyl chloride
	44	1-(8-quinolinesulphonyl)-3-nitro-1H-1,2,4-triazole
30	45	2-quinolinol
	46	4-quinolinol
	47	5-quinolinol
	48	8-quinolinol N-oxide
	49	tetraethylene glycol bis(8-quinolinyl)ether
35	50	xanthurenic acid

Some of the quinoline compounds expressed by formula I are known compounds which can be extracted from natural sources or prepared synthetically by conventional methods known in the art. Thus, quinoline compounds of formula I can be synthesized by conventional methods known in the art. This includes, e.g., nucleophilic substitution reactions; electrophilic substitution reactions; homolytic substitution reactions; cyclisation reactions; the Skraup reaction; the Chichibabin reaction; the Doebner-von Miller synthesis; Combes' synthesis; the Friedländer synthesis; cyclisation of o-substituted benzenes; the Balz-Schiemann reaction; aldol condensations, Claisen condensations and other carbanion reactions; reduction reactions; esterification reactions; displacement reactions involving aryne intermediates; sulphonation; nitration; catalytic alkylations; Ladenburg rearrangements; decarboxylations; the Reissert reaction; Friedel-Craft substitutions; hydrolysis reactions etc. (See "The Chemistry of Heterocyclic Compounds" edited by E. C. Taylor, Vol. 32, part I, II and III, John Wiley & Sons, New York, 1990).

For example, quinine (compound no. 2 in Table 1) can be obtained by extraction from *Cinchona spp.* as described by N. L. Butta and C. Quassim in *Indian J. Chem.* 6(19) (1968), 566-567, or by synthesis from n-benzoyl-meroquinene methyl ester and 6-methoxylepidine as described by J. Gutzwiller and M. Uskoković, *J. Am. Chem. Soc.* 92(1), (1970), 204-5.

The quinoline compounds, used as an active ingredient, may be used alone or in combination with other antifouling agents. The active ingredient may be used as a crude extract or in a purified form.

The antifouling agents may be used in various formulations including paints, solutions, dispersions, pastes, emulsions etc.. For example, when the antifouling agent is to be used in a paint, an antifouling paint is prepared by mixing one or

several of the active ingredients of the formula I with one or more of the components described below.

A typical antifouling paint composition for use in providing a marine structure according to the invention comprises at least one antifouling agent of the formula I as well as one or more components selected among binders, fillers, pigments, dyes, solvents, and additives.

Typical examples of binders are gum rosin; wood rosin; tall oil rosin; commercial rosin derivatives; copolymers of vinyl acetate and vinyl isobutyl ether; copolymers of vinyl chloride and vinyl isobutyl ether; alkyd resins or modified alkyd resins; hydrocarbon resins such as petroleum fraction condensates; chlorinated rubbers; styrene copolymers such as styrene/butadiene copolymers and styrene/acrylate copolymers; acrylic resins such as isobutyl methacrylate copolymers, methyl methacrylate/n-butyl methacrylate copolymers; polyamide resins such as polyamide based on dimerized tall oil fatty acids; cyclized rubbers; epoxy esters; epoxy urethanes; polyurethanes; epoxy polymers; silicates; silicone resins or silicone elastomers; etc., as well as mixtures thereof. The binder may be erodible (self-polishing) or non-erodible (non-soluble). The amount of binder in a paint composition is typically in the range of 10-80 percent by weight in the wet paint, preferably 10-40 percent by weight in the wet paint.

Typical examples of fillers are calcium carbonate, dolomite, talc, mica, barium sulphate, kaolin, quartz flour, etc.. The amount of filler in the paint composition is typically in the range 0-20 percent by weight in the wet paint.

Typical examples of pigments are grades of titanium dioxide, zinc oxide, red iron oxide, carbon black, graphite, yellow iron oxide, phthalocyanine blue, phthalocyanine green. The amount of pigment in a paint composition may typically be in

the range of 1-60 percent by weight in the wet paint, preferably 5-60 percent.

Typical examples of dyes are 1,4-bis(butylamino)anthraquinone and other anthraquinone derivatives.

- 5 Typical examples of solvents in which the components of the antifouling paint are dissolved, dispersed or emulsified are water; alcohols such as methanol, ethanol, propanol, isopropanol, butanol, isobutanol, and benzyl alcohol; alcohol/water mixtures such as ethanol/water mixtures; aliphatic, cycloaliphatic, and aromatic hydrocarbons such as white spirit, cyclohexane, toluene, xylene, and naphtha solvent; ketones such as methyl ethyl ketone, acetone, methyl isobutyl ketone, methyl isoamyl ketone, diacetone alcohol, and cyclohexanone; ether alcohols such as 2-butoxyethanol, propylene glycol
- 10 monomethyl ether, and butyl diglycol; esters such as methoxypropyl acetate, n-butyl acetate, and 2-ethoxyethyl acetate; chlorinated hydrocarbons such as methylene chloride, tetrachloroethane, and trichloroethylene; and mixtures thereof as well as any other solvents usually employed within
- 15 the coating industry. The amount of solvent in a paint composition is typically in the range of 0-50 percent by weight in the wet paint, preferably 15-35 percent.
- 20

Typical examples of additives are:

- 25 plasticizers such as chlorinated paraffin; low molecular weight polybutene; phthalates such as dibutyl phthalate, benzylbutyl phthalate, dioctyl phthalate, and diisodecylphthalate; phosphate esters such as tricresyl phosphate, and 2-ethylhexyl diphenyl phosphate; sulphone amides such as alkyl-p-toluene sulphone amide; and polymeric acrylic plasticizers. Plasticizers may be present in amounts in the range of 0-10 percent by weight in the wet paint;
- 30

surfactants such as derivatives of propylene oxide or ethylene oxide such as alkylphenol-ethylene oxide conden-

sates; ethoxylated monoethanolamides of unsaturated fatty acids such as ethoxylated monoethanolamides of linoleic acid; sodium dodecylsulphate; alkylphenol ethoxylates; and soya lecithin. Surfactants may be present in amounts
5 in the range of 0-2 percent by weight in the wet paint;

defoaming agents such as silicone oils which may be present in amounts in the range of 0-1 percent by weight in the wet paint;

catalysts such as polymerization catalysts and initiators, e.g. azobisisobutyronitrile, ammonium persulphate, dilaurylperoxide, di-t-butylperoxide, cumenehydroperoxide, and p-toluenesulphonic acid; dryers, e.g. metal octoates and metal naphthenates; and activators, e.g. salicylic acid and benzyl alcohol. Catalysts may be
10 present in amounts in the range of 0-3 percent by weight in the wet paint;

stabilizers such as stabilizers against light and heat, e.g. 2-hydroxy-4-methoxybenzophenone, 2-(5-chloro-(2H)-benzotriazol-2-yl)-4-methyl-6-(tert-butyl)phenol, 2,4-ditert-butyl-6-(5-chlorobenzotriazol-2-yl)phenol, which
20 may be present in amounts in the range of 0-2 percent by weight in the wet paint; stabilizers against moisture such as molecular sieves or water scavengers, which may be present in amounts in the range of 1-3 percent by
25 weight in the wet paint; stabilizers against oxidation such as tert-butylhydroquinone; butylated hydroxyanisole; butylated hydroxytoluene; propylgallate; tocopherols; L-ascorbyl palmitate; carotens; vitamin A, which may be present in amounts in the range of 0-2 percent by weight
30 in the wet paint;

polymerization inhibitors, e.g. para-benzoquinone, hydroquinone and methyl-hydroquinone, which may be present in amounts in the range of 0-3 percent by weight in the wet paint;

inhibitors against corrosion such as zinc phosphate; zinc metaborate, which may be present in amounts in the range of 0-20 percent by weight in the wet paint;

5 coalescing agents such as glycols, which may be present in amounts in the range of 0-5 percent by weight in the wet paint; and

thickeners and anti-settling agents such as colloidal silica, aluminium stearate, hydrogenated castor oil, polyethylene fibres and organo-modified clays, which may
10 be present in amounts in the range of 2-6 percent by weight in the wet paint.

It is often advantageous to incorporate into the coating on the marine structure, preferably in the same layer as the quinoline derivative of formula I, a substance which enhances
15 the antifouling activity of the quinoline compound. In the present specification and claims, the term "enhances the antifouling activity" is intended to indicate, that the substance has an additive effect or even a synergistic effect together with the quinoline compound. Thus, apart from the
20 quinoline compounds of the formula I, an antifouling paint may contain other secondary substances which enhance the antifouling activity of the quinoline compound(s). Typical examples of such enhancing substances to be used in combination with the quinoline compounds of formula I are:

25 organometals such as trialkyltin salts such as hydroxytriphenylstannane, dibutylbis(1-oxododecyloxy)-stannane, fluorotriphenylstannane, chlorotriphenylstannane, tributylfluorostannane, and tributyltin
30 maleate; hexabutyldistannoxane; trialkyltin copolymers such as tributyltin resinate, tributyltin acrylate copolymer, and tributyltin methacrylate copolymer; metallo-dithiocarbamates such as bis(dimethyldithiocarbamato)zinc, ethylene-bis(dithiocarbamato)zinc,
35 ethylene-bis(dithiocarbamato)manganese, and complexes

between these; bis(1-hydroxy-2(1H)-pyridinethionato)-O,S copper; copper acrylate; zinc pyridine-2-thiol-1-oxide; phenyl(bispyridyl)-bismuth dichloride;

5 metal biocides such as copper, copper metal alloys such as copper-nickel alloys; metal oxides such as cuprous oxide, and cupric oxide; metal salts such as cuprous thiocyanate, barium metaborate, and copper sulphide;

10 heterocyclic nitrogen compounds such as 3a,4,7,7a-tetrahydro-2-((trichloromethyl)thio)-1H-isoindole-1,3(2H)-dione, pyridine-triphenylborane, 1-(2,4,6-trichlorophenyl)-1H-pyrrole-2,5-dione, 2,3,5,6-tetrachloro-4-(methylsulphonyl)-pyridine, and 2-methylthio-4-tert-butylamino-6-cyclopropylamine-s-triazine;

15 heterocyclic sulphur compounds such as 2-(4-thiazolyl)-benzimidazole, 4,5-dichloro-2-octyl-3(2H)-isothiazolone, 1,2-benzisothiazolin-3-one, 4,5-dichloro-2-octyl-3(2H)-isothiazoline, 1,2-benzisothiazolin-3-one, and 2-(thiocyanatomethylthio)-benzothiazole;

20 urea derivatives such as N-(1,3-bis(hydroxymethyl)-2,5-dioxo-4-imidazolidinyl)-N,N'-bis(hydroxymethyl)urea and 3-(3,4-dichlorophenyl)-1,1-dimethyl urea;

25 amides or imides of carboxylic acids, sulphonic acids and of sulphenic acids such as 1,1-dichloro-N-((dimethyl-amino)sulphonyl)-1-fluoro-N-(4-methylphenyl)-methanesulphenamide, 2,2-dibromo-3-nitrilo-propionamide, N-methylol formamide, N-(dichlorofluoromethylthio)-phthalimide, and N,N-dimethyl-N'-phenyl-N'-(dichlorofluoromethylthio)-sulphamide;

30 salts or esters of carboxylic acids such as 2-((3-iodo-2-propynyl)oxy)-ethanol phenylcarbamate and N,N-didecyl-N-methyl-poly(oxyethyl)ammoniumpropionate;

amines such as dehydroabiethylamines and cocodimethylamine;

substituted methane such as di(2-hydroxy-ethoxy)methane, 5,5'-dichloro-2,2'-dihydroxydiphenylmethane, and methylene-bisthiocyanate;

substituted benzene such as 2,4,5,6-tetrachloro-1,3-benzenedicarbonitrile, 1,1-dichloro-N-((dimethylamino)-sulphonyl)-1-fluoro-N-phenylmethanesulphenamide, and 1-((diiodomethyl)sulphonyl)-4-methyl-benzene;

tetraalkyl phosphonium halogenides such as tri-n-butyltetradecyl phosphonium chloride;

Guanidine derivatives such as n-dodecylguanidine hydrochloride;

disulphides such as bis-(dimethylthiocarbamoyl)-disulphide and tetramethylthiuramdisulphide;

and mixtures thereof.

In the antifouling paint composition, the total amount of the compound(s) of formula I as well as any secondary or enhancing antifouling agent(s) may be in the range of 2-50 percent by weight in the wet paint, preferably 5-50 percent.

The antifouling paint composition may be prepared by any suitable technique that is commonly used within the field of paint production. Thus, the various components may be mixed together using a high speed disperser, a ball mill, a pearl mill, a three-roll mill, etc..

The antifouling paint composition according to the invention may be applied to the marine structure to be protected by means of any of the usual techniques used within the paint field such as by means of a brush, a roller, a pad, by dip-

ping, by spraying, etc.. The exact technique chosen depends upon the object to be protected and also upon the particular composition (such as its viscosity etc.) and upon the particular situation. Preferred applications techniques are
5 spraying and by means of a brush or a roller.

The antifouling paint composition according to the invention may be applied to the marine structure to be protected in one or several successive layers, typically 1 to 3 layers. The total dry film thickness of the coating will typically be
10 10-1000 μm , preferably 40-450 μm .

The marine structure to which the paint composition according to the invention may be applied to may be any of a wide variety of solid objects that come into contact with water, in particular sea-water, for example vessels (including but
15 not limited to boats, yachts, motorboats, motor launches, ocean liners, tugboats, tankers, container ships and other cargo ships, submarines (both nuclear and conventional), and naval vessels of all types); pipes; shore and off-shore machinery, constructions and objects of all types such as
20 piers, pilings, bridge substructures, underwater oil well structures, etc.; nets and other mariculture installations; and buoys; and is especially applicable to the hulls of ships and boats and to pipes.

Prior to the application of a paint composition of the invention to a marine structure, the marine structure may first be
25 coated with a primer-system which may comprise several layers and may be any of the conventional primer systems used in connection with application of antifouling paints to marine structures. Thus, the primer system may include a first layer
30 of a tar or bitumen composition followed by a layer of an adhesion-promoting primer. In a preferred embodiment, the primer-system is a sea-water non-erodible paint having a composition as that of the antifouling paint but which erodes at a rate of less than 1 μm per 10,000 nautical miles.

Suitable quinoline derivatives of the present invention are for example those which, in the Rhizoid test performed as described in Example 1 herein, gives an activity of at least 50% at a nominal concentration of the supernatant of 50 ppm, preferably an activity of at least 80% at a nominal concentration of the supernatant of 100 ppm, more preferably an activity of at least 80% at a nominal concentration of the supernatant of 50 ppm such as an activity of at least 80% at a nominal concentration of the supernatant of 10 ppm, when the test conditions are calibrated so that the sodium dodecylsulphate reference, in a concentration of 20 ppm gives an activity of 20-60%.

Suitable quinoline derivatives of the present invention are for example those which, in the spore test performed as described in Example 2 herein, gives an activity of at least 50% at a nominal concentration of the supernatant of 50 ppm, preferably an activity of at least 80% at a nominal concentration of the supernatant of 100 ppm, more preferably an activity of at least 80% at a nominal concentration of the supernatant of 50 ppm such as an activity of at least 80% at a nominal concentration of the supernatant of 10 ppm, when the test conditions are calibrated so that the TBTO reference, in a concentration of 0.007 ppm gives an activity of 50-100 %.

Suitable quinoline derivatives of the present invention are for example those which, in the Diatom test performed as described in Example 3 herein, gives an activity of at least 50% at a nominal concentration of the supernatant of 50 ppm, preferably an activity of at least 80% at a nominal concentration of the supernatant of 100 ppm, more preferably an activity of at least 80% at a nominal concentration of the supernatant of 50 ppm such as an activity of at least 80% at a nominal concentration of the supernatant of 10 ppm, when the test conditions are calibrated so that the sodium dodecylsulphate reference, in a concentration of 30 ppm gives an activity of 20-60%.

Suitable quinoline derivatives of the present invention are for example those which, in the *Nitocra* test performed as described in Example 4 herein, gives an activity of at least 50% at a nominal concentration of the supernatant of 50 ppm, preferably an activity of at least 80% at a nominal concentration of the supernatant of 100 ppm, more preferably an activity of at least 80% at a nominal concentration of the supernatant of 50 ppm such as an activity of at least 80% at a nominal concentration of the supernatant of 10 ppm, when the test conditions are calibrated so that the TETO reference, in a concentration of 0.007 ppm gives an activity of 5-40 %.

Suitable quinoline derivatives of the present invention are for example those which, in the cyprids test performed as described in Example 5 herein, gives an activity of at least 50% at a nominal concentration of the supernatant of 50 ppm, preferably an activity of at least 80% at a nominal concentration of the supernatant of 100 ppm, more preferably an activity of at least 80% at a nominal concentration of the supernatant of 50 ppm such as an activity of at least 80% at a nominal concentration of the supernatant of 100 ppm.

Suitable quinoline derivatives of the present invention are those which when incorporated in a structure alone or in combination with one or more antifouling activity enhancing substances, in a paint prepared as described in Example 6 herein and tested as described in Example 7 herein, with respect to algae or animals, preferably both, result in a rating at least 1 rating units lower than the corresponding rating for the blank sample, when the blank sample has attained a rating in the range of 1 to 4.

Preferred quinoline derivatives of the present invention are those which when incorporated in a structure alone or in combination with one or more antifouling activity enhancing substances, in a paint prepared as described in Example 6 herein and tested as described in Example 7 herein, with

respect to algae or animals, preferably both, result in a rating at least 2 rating units lower than the corresponding rating for the blank sample, when the blank sample has attained a rating in the range of 2 to 4.

- 5 More preferred quinoline derivatives of the present invention are those which when incorporated in a structure alone or in combination with one or more antifouling activity enhancing substances, in a paint prepared as described in Example 6 herein and tested as described in Example 7 herein, with
- 10 respect to algae or animals, preferably both, result in a rating at least 3 rating units lower than the corresponding rating for the blank sample, when the blank sample has attained a rating in the range of 3 to 4.

- The invention is illustrated by the following non-limiting
- 15 examples, in which Examples 1-5 describe *in vitro* tests of compounds of the formula I and Examples 6 and 7 describe how a paint containing such compounds may be prepared and tested, respectively.

EXAMPLE 1

20 Rhizoid-test

Effect of several quinoline derivatives on *Enteromorpha spp.*

- Enteromorpha spp.* is a very common fouling organism. When filaments of *Enteromorpha spp.* are cut into segments and exposed to normal sea-water containing no bio-active compounds, rhizoids which are functionally similar to small
- 25 roots are produced within 3-4 days. A number of quinoline derivatives were tested for their effect on the rhizoid production of *Enteromorpha intestinalis* segments.

- Solutions of the quinoline derivative to be tested were prepared as follows: An appropriate amount (by weight) of the quinoline derivative was dissolved in 1 ml acetone and was then resuspended in an appropriate amount (by weight) of
- 5 filtered natural sea-water (NSW; having a salinity of 15‰) to give the desired nominal concentration (e.g. 50 ppm). The slurry was rotated for 24 hours and then centrifuged. The supernatant was hereafter defined as having the original nominal concentration (e.g. 50 ppm).
- 10 The top and the basal part of filaments of *Enteromorpha intestinalis* (collected from the intertidal zone of Øresund, Denmark) was first removed after which the remainder was cut into segments having an approximate length of 1 cm. 30 ml of the prepared supernatant of the quinoline derivative to be
- 15 tested was added into petri-dishes having a diameter of 9 cm. Dilutions of the prepared supernatant were also added into petri-dishes. Approximately 25 segments of *Enteromorpha intestinalis* were placed in each petri-dish, which was then incubated for 96 hours at a temperature of about 10-15°C and
- 20 with constant light (3000-4000 lux light level). After 96 hours, for each dilution, the segments were placed onto microscope cover-glasses and sealed with large cover-slips. The number of segments that had produced rhizoids and the number of segments that had not produced rhizoids were
- 25 counted by using a light microscope, 100x magnification. The activity of each concentration of the compound tested was then calculated as the total number of segments which had not produced rhizoids divided with the total number of segments in the petri-dish.
- 30 For comparison purposes, similar tests were carried out using solutions of sodium dodecylsulphate with nominal concentrations of 20 ppm, and also blank tests of the filtered natural sea-water used for the dilutions containing 1% by weight acetone were performed.

In Table 2, the results of the tests are shown. The numbering of the compounds corresponds to the numbering given in Table 1. Since all test-results were not from the same test-series, the individual test series were conducted using
5 separate blank values, after which the results were corrected using Abbott's formula for the correction of control or blank values:

$$D_A = \frac{(D/N - D_K/N_K)}{1 - D_K/N_K}$$

D_A = Corrected activity/mortality

10 D = Total number of affected/dead individuals at test concentration

N = Total number of test individuals at test concentration

D_K = Total number of affected/dead individuals in control

N_K = Total number of test individuals in control

The reference value is calculated as a statistical average
15 value with standard deviation based on 15 tests.

TABLE 2

	<u>Compound no.</u>	<u>Concentration (ppm)</u>	<u>Activity (%)</u>
	1	5	100
		1	31
5	2	5	100
		1	35
	3	10	100
		1	82
		0.1	15
10	4	10	100
		5	100
		1	2
	8	10	100
		1	34
15	11	100	100
		10	77
	19	100	100
		10	54
	21	100	100
20		10	57
	28	100	100
		10	63
	34	1	100
		0.1	100
25	35	10	100
		1	25
	Sodium lauryl sulphate	20	46 +/- 25

EXAMPLE 2

Spore-test

Effect of several quinoline derivatives on *Enteromorpha* spp.

- If the fertile tip of an *Enteromorpha* filament is given an environmental shock e.g. cold temperature or extreme light, it will release a large number of spores. These spores swim freely for about 10-15 minutes and then settle. Upon attachment, they will produce a small tube (called germ tube) which then develops into an *Enteromorpha* plant.
- 10 Spores from *Enteromorpha intestinalis* were collected with a small pipette from spore-releasing filaments from the algae collected as described in Example 1. One drop of the spore suspension was then placed onto a small cover-slip (18 x 18 mm). Then the cover-slips were placed in a dark place and
- 15 left for 1-2 hours in order to allow settlement. After this period of time, the cover-slips were placed in the test solutions in petri-dishes (the test solutions; i.e. solutions of the quinoline compounds in question, blanks and references, were prepared as described in Example 1) and then
- 20 incubated at a temperature of about 10-15°C and at constant 3-4000 lux light for 96 hours.

- After incubation, the cover-slips were transferred onto cover-glasses. The number of spores which had produced a germ tube and the number of spores which had not produced a germ
- 25 tube were counted in ten fields of view. The activity was then calculated as the number of spores not producing germ tubes divided by the total number of spores in the ten fields of view.

- In Table 3, the results (corrected according to Abbott's
- 30 formula above) of the spores-test are shown. The compound numbering is the same as in Table 1. The reference value is calculated as a statistical average value with a standard

deviation based on 3 tests using TBTO (tributyl tin oxide) as the reference compound.

TABLE 3

	<u>Compound no.</u>	<u>Concentration (ppm)</u>	<u>Activity (%)</u>
5	3	10	100
		5	66
		1	24
	4	10	100
		5	46
10	8	1	13
		10	100
		5	100
		1	37
	TBTO	0.007	78 ± 25

15 EXAMPLE 3

Diatom test

Effect of several quinoline derivatives on *Amphora spp.*

Diatoms are microalgae which function as fouling organisms and are commonly found on many marine structures such as ship's hulls. One type of diatoms is the *Amphora spp.* *Amphora coffeaeformis* can be distinguished by its red fluorescence when irradiated with light (mercury lamp with a wavelength of 500-515 nm). This property was used in the test method outlined below.

- 25 Slime-containing mixed populations were collected from intertidal structures (e.g. pier pilings and bridge pilings) by scraping the populations off using a scalpel blade. The slime was then transferred to petri-dishes and the populations were covered with filtered natural sea-water (15‰ salinity). The samples were incubated for 24 hours at 24°C

and at a photoperiod of 16 hours light (2500-3000 lux light level) and 8 hours in darkness. The content in the petri-dishes which was not attached to the bottom of the petri-dish was removed and approximately 10 ml of filtered natural sea-
5 water (15‰ salinity) was added to each petri-dish. Using a microscope for identification, *Amphora* cells were removed from the petri-dishes one by one using a rubber tube and a drawn-out glass micropipette. The cells were transferred to new petri-dishes filled with filtered natural sea-water (15‰
10 salinity), and the samples were incubated as described above. The removal of *Amphora* cells and incubation steps were repeated until only *Amphora coffeaeformis* was isolated. This culture will be referred to as the test population.

A sub-culture was prepared from the test population by removing, with a glass micropipette, cells of *Amphora coffeae-*
15 *formis* and adding 50-100 cells to new petri-dishes (the number of which corresponded to the number of tests) containing filtered natural sea-water (15‰ salinity). The samples were then incubated for 96 hours at 24°C and at a photoperiod
20 of 16 hours in light (2500-3000 lux light level) and 8 hours in darkness.

Before testing, solutions of the quinoline derivatives to be tested were prepared as described in Example 1. Also a blank reference containing 1% by volume acetone and a sodium
25 dodecylsulphate solution of 30 ppm were prepared.

After the above mentioned incubation period, the content of sea-water was poured out of each petri-dish, and 10 ml of the test solutions was added instead. The petri-dishes were then incubated for further 96 hours under the same experimental
30 conditions.

After 96 hours, the number of dead and the number of alive *Amphora coffeaeformis* cells in each petri-dish were counted. The counting was performed as follows: The liquid content of the petri-dish was poured out and two 18x18 mm² coverslips

were placed onto the base of the dish. An initial inspection under a light microscope ($\times 100$ magnification) was carried out in order to obtain qualitative information of the condition of the cells (the cell-content). After this, the petri-dishes

5 were inspected by means of a $\times 20$ objective lens and under a fluorescent light (a mercury lamp with a wavelength of 500-515 nm). The number of live cells (red) and the number of dead cells (white) were counted. The counting was repeated with ten fields of view. The activity of the test compound

10 was calculated as the number of dead cells divided by the number of cells counted in ten fields of view. In Table 4 the test results (corrected according to Abbott's formula above) of the activity of quinoline derivatives in the diatom-test is shown. The compound numbers corresponds to the numbers

15 given in Table 1. The reference value is calculated as a statistical average value with standard deviation based on 18 tests.

TABLE 4

	<u>Compound no.</u>	<u>Concentration (ppm)</u>	<u>Activity (%)</u>
	1	10	92
		1	12
5	2	10	100
		1	10
	3	50	90
		10	77
	4	10	100
10		5	10
	8	50	100
		10	100
	17	50	100
		10	70
15	19	10	100
		5	64
	28	10	100
		5	100
	34	1	100
20		0.5	100
	35	1	100
		0.5	83
		0.1	60
	Sodium lauryl		
25	sulphate	30	41 ± 20

EXAMPLE 4

Nitocra test

Effect of several quinoline derivatives on *Nitocra spinipes*

Although *Nitocra spinipes* is not a fouling organism, it is a
 30 very useful marine test organism as it is easy to culture.
 The *Nitocra* test may also give an indication of how the test
 compound in question may influence fouling crustaceans.

A population of *Nitocra spinipes* (including pregnant females) which was received from Vandkvalitetsinstituttet, Denmark, was used in this experiment. The population was cultured in dishes in the dark at room temperature until pregnant females

5 had released their eggs, these immediately changing to nauplii that developed into adults. The culture was fed with Ewos 20® (A/S Ewos Aqua Korn- og Foderstoffer, Denmark). Before testing, 20 adults were transferred, by a glass pipette, to a crystallization dish containing filtered

10 natural sea-water (15‰ salinity). (The test solutions of the quinoline derivatives, a blank containing 1% dimethylsulphoxide (DMSO) and a reference were prepared as described in Example 1 using DMSO instead of acetone.) For each test solution, four glass tubes are used in this test. To each

15 glass tube, 9 ml of the test solution in question was added. Using a microscope, five *Nitocra spinipes* adults were transferred in ¼ ml sea-water with a pipette to each glass tube. ¼ ml fresh sea-water was added to the glass tube. The glass tubes were sealed with Parafilm and labelled. The glass tubes

20 were incubated at room temperature for 96 hours in the dark. Immediately afterwards inspection/counting (numbers of dead and alive *Nitocra spinipes*) was performed using a binocular microscope. The activity of the quinoline derivative was calculated as the sum of dead *Nitocra spinipes* in the four

25 test tubes divided by the total number of *Nitocra spinipes* in the four test tubes.

Table 5 gives the test results (Abbott-corrected as above) for a number of quinoline derivatives. The compound numbers correspond to the numbering given in Table 1. The reference

30 value is calculated as a statistical average value with a standard deviation based on 7 tests using TBTO as the reference compound.

TABLE 5

	<u>Compound no.</u>	<u>Concentration (ppm)</u>	<u>Activity (%)</u>
	3	50	100
		5	100
5	4	100	100
		10	58
		1	39
	6	100	100
		10	40
10	8	100	100
		10	100
		1	16
	16	100	100
		10	100
15	28	10	100
		1	59
	34	1	100
		0.5	100
		0.1	56
20	TBTO	0.007	22 ± 21

EXAMPLE 5

Barnacle settlement inhibition assay.

Barnacles, in general, are well known fouling organisms in the marine environment. Cyprid stage larvae of the barnacle

25 *Balanus amphitrite amphitrite* Darwin (a warm water species) were used in this assay to screen biologically active compound's effect upon the settling process. The method was based on a procedure described by Rittschof, D. et al., BIOFOULING, 6, (1992), 115-122.

30 A broodstock of adult *Balanus amphitrite amphitrite* was kept in an aquaria in the laboratory in 2.5-3.0% filtered (1.0 + 0.2 µm) sea-water (hereafter called filtered sea-water) at

ambient temperature (22-30°C). The broodstock was kept on a diet of newly hatched *Artemia salina* larvae and the micro-algae *Dunaliella tertiolecta*. Feeding was done daily except during the weekends.

5 Release of nauplii larvae:

Substrates (glass jars or panels) with adult barnacles were transferred into a bucket with filtered sea-water and *Dunaliella tertiolecta* was added to the water. Within a few hours the nauplii larvae were released. They were collected
10 with a Pasteur-pipette after being attracted to a uni-directional light source, and transferred into 50 ml of filtered sea-water.

Culturing of nauplii larvae to the cyprid stage:

A glass container with approx. 8 l of filtered sea-water was
15 added 8.000 to 10.000 nauplii larvae. Beforehand the water was added 1ml of a stock solution of 21.900 ppm Penicillin and 1 ml of a stock solution of 36.500 ppm Streptomycin per l filtered sea-water. The container with the larvae was placed in an incubator at 28°C with a light cycle of 15 h light and
20 9 h dark. Bacteria filtered air was bubbled through the culture. 1¼ l of the microalgae *Rhodomonas sp.* culture was added. On the third day ¼l of *Rhodomonas sp.* was added to the culture. On the fifth day the culture was checked for the appearance of cyprid larvae. When more than 50% of the
25 nauplii larvae had gone into the cyprid stage the culture was filtered over a 250 µm and a 125 µm filter. The cyprids were collected on the 125 µm filter. The cyprids were then transferred into a crystallizing dish containing approx. 120 ml of filtered sea-water and the dish was covered with the
30 lid. The cyprids were placed in a 6°C incubator. This procedure was performed on day 0. At day 5 the cyprids were used for testing.

Settlement inhibition test:

- Stock-solutions of the test compounds were prepared according to Example 1, with the alteration of excluding acetone. For screening concentrations of ppm-ranges, 100 ppm and 10 ppm (nominal concentrations) were used. 5 ml of the test solution
- 5 was pipetted into a 5 cm petri dish (Falcon 1006). Filtered sea-water was used as a blank. Each concentration was tested in duplicate. Approx. 20-30 cyprids were added to each dish under a dissecting microscope. The dishes were covered and incubated for 24 h in a 28°C incubator with 15 h light and 9
- 10 h dark cycle. After 24 h each dish was viewed under the microscope in order to judge the vitality of the non-settled cyprids. The test was then stopped by adding 4 drops of 4% aqueous formaldehyde to each dish. The content of the dish was filtered through a 0.45 µm membrane filter. The filter
- 15 was placed under a dissecting microscope and a count of non-settled cyprids was made. The number of settled, and settled and metamorphosed cyprid larvae in the petri-dish was counted. The total number of larvae in the dish was found by adding the number of settled, the settled and metamorphosed,
- 20 and the non-settled larvae on the filter. The settlement% and the inhibition% could then be calculated.

Settlement% =

$$\frac{\# \text{ settled cyprids} + \# \text{ settled and metamorphosed cyprids}}{\text{Total \# cyprids}}$$

25 # = No. of

Inhibition% = 100% - Settlement%

The settling% in the control should be >50% to accept the test.

Correction of control-value:

30 Correction of control-value was made by using a modified Abbott-correction:

Abbott-corrected inhibition% =

Inhibition% in test-compound - Inhibition% in control

100 - Inhibition% in control

In Table 6 the test results (corrected according to the modified Abbott formula) of the activity of quinoline derivatives in the cyprid-test is shown. The compound numbers correspond to the numbers given in Table 1.

TABLE 6

	<u>Compound no.</u>	<u>Concentration (ppm)</u>	<u>Activity (%)</u>
10	3	10	100
		1	90
		0.1	18
15	8	10	100
		1	34
		0.1	18
20	19	10	100
		1	82
		0.1	18
25	26	10	100
		1	57
		0.1	18
30	28	10	100
		1	99
		0.1	13
35	32	10	94
		1	48
		0.1	13
40	33	100	100
		10	90
		0.1	18
45	34	10	100
		1	100
		0.1	38
50	35	10	100
		1	100
		0.1	27

EXAMPLE 6

Paint test

- To obtain an impression of the biocidal effect of the compounds of this invention under operational conditions, paints
5 containing the compounds were prepared in the following standard manner:

Standard paint components:

- 11.9 g gum rosin
- 3.8 g vinyl resin
- 10 22.7 g xylene
- 2.0 g Bentone (thixotropic bentonite)
- 3.1 g tricresyl phosphate
- 49.8 g biologically active agent(s)

- In a typical test programme of various paints, the biologi-
15 cally active agent(s) was/were chosen as follows:

- Paint no. 1: 49.8 g quinoline compound of formula I
- Paint no. 2: 49.8 cuprous oxide
- Paint no. 3: 49.1 g quinoline compound of formula I + 2.7 g cuprous oxide
- 20 Paint no. 4: 2.7 g quinoline compound of formula I + 47.1 g cuprous oxide
- Paint no. 5: 49.8 g 2-methylthio-4-tert-butylamino-6-cyclopropylamine-s-triazin (Irgarol 1051 ex Ciba-Geigy, Switzerland)
- 25 Paint no. 6: 2.7 g 2-methylthio-4-tert-butylamino-6-cyclopropylamine-s-triazin (Irgarol 1051 ex Ciba-Geigy, Switzerland) + 47.1 g cuprous oxide

Generally, the paints were prepared as follows:

- 11.9 g of gum rosin and 3.8 g vinyl resin were dissolved in 18.9 g of xylene in a 0.5 l metal can until a clear solution was obtained. 2.0 g Bentone, 3.1 g tricresyl phosphate and
- 5 49.8 g of the biologically active agent(s) (according to the paint no. in question) were added under stirring, and additional xylene was also added, if necessary. Glass beads were added until a total volume of 0.3 l (paint + glass beads). The can was closed and put on a mechanical shaker until a
- 10 fineness of grinding according to ASTM D1210 of maximum 30 μm was obtained. The glass beads were filtered off and xylene was added until a slurry which could easily be stirred with a spatula was obtained.

EXAMPLE 7

15 Testing of antifouling performance of paints

For testing, the paints produced according to Example 6 were applied to xylene-degreased acrylic test panels (10 x 20 cm²) in a dry film thickness (DFT) of approximately 100 microns. The panels were dried for 24 hours at room temperature.

- 20 The test panels were immersed in sea-water from a raft at a test site, e.g in the harbour of Villanueva y Geltrú in northeastern Spain which is situated at a latitude of approximately 41.2 degrees north. In this locality, the sea-water temperature varies between 11-28°C throughout the year,
- 25 and the salinity varies between 30-35‰.

The antifouling performance was evaluated at intervals of 2-4 weeks. At each inspection, the panels were rated on a scale from 0 to 5 (0 = no fouling; 1 = 0-2% fouling; 2 = 2-5% fouling; 3 = 5-25% fouling; 4 = 25-50 fouling; 5 = 50-100% fouling, the fouling percentages being according to surface

30

area) with respect to each of two categories of fouling, namely algae and animals.

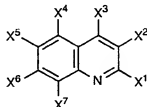
In each test series a blank sample in the form of an non-coated acrylic panel was exposed as well.

CLAIMS

1. A marine structure carrying a coating comprising a layer which contains a quinoline compound having antifouling activity, the quinoline compound having the general formula I

5

Formula I



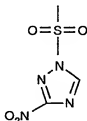
wherein

X^1 , X^2 , X^4 , X^5 , X^6 and X^7 independently designate hydro-
 gen; hydroxy; C_{1-5} -alkyl; substituted C_{1-12} -alkyl; optio-
 nally substituted C_{2-12} -alkenyl; optionally substituted
 10 C_{2-12} -alkynyl; optionally substituted C_{1-12} -alkoxy; optio-
 nally substituted heterocyclyl; optionally substituted
 aryl; optionally substituted aryloxy; halogen; nitro;
 nitroso; cyano; amino; mono(optionally substituted C_{1-12} -
 alkyl)amino; di(optionally substituted C_{1-12} -alkyl)amino;
 15 (optionally substituted C_{1-12} -alkyl)carbonylamino; amino-
 carbonyl; mono(optionally substituted C_{1-12} -
 alkyl)aminocarbonyl; di(optionally substituted C_{1-12} -
 alkyl)aminocarbonyl; optionally substituted C_{1-12} -acyl;
 optionally substituted C_{1-12} -acyloxy; (optionally sub-
 20 stituted C_{1-12} -acyl)-(optionally substituted C_{1-12} -alkyl);
 carboxy; (optionally substituted C_{1-12} -alkoxy)carbonyl;
 thio; (optionally substituted C_{1-12} -alkyl)thio; (optio-
 nally substituted aryl)thio; (optionally substituted
 C_{1-12} -alkyl)sulphonyl; (optionally substituted
 25 aryl)sulphonyl; mono(optionally substituted C_{1-12} -
 alkyl)aminosulphonyl; di(optionally substituted C_{1-12} -
 alkyl)aminosulphonyl; sulphono (SO_3H); sulphino (SO_2H);
 halosulphonyl; isocyano; isothiocyano; thiocyano;
 (5-amino-1-methylpentyl)amino; (6-(diethylamino)-1-
 30 methylhexyl)amino; (3-nitro-1,2,4-triazol-1-yl)sulphonyl

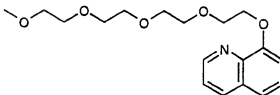
41

(Formula 1a); 8-quinolinyl-tetraethylene glycolyl
(Formula 1b); pyranosyl; furanosyl;

Formula 1a

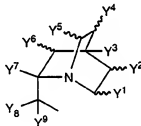


Formula 1b



- 5 X^3 designates the same groups as defined for X^1 above,
or X^3 is a group of the formula I'

Formula I'



- 10 wherein Y^1 , Y^2 , Y^3 , Y^4 , Y^5 , Y^6 and Y^7 independently
designate the same groups as defined for X^1 above or
designate C_{6-12} -alkyl, and Y^8 and Y^9 independently
designate the same groups as defined for X^1 above or
designate C_{6-12} -alkyl or together form oxo, and the
wavy lines signify that the substituents in question
may be in either of the two possible isomeric
15 configurations;

or an N-oxide or a salt thereof;
with the proviso that if X^1 , X^2 , X^3 , X^4 , X^5 , and X^6 each is
hydrogen, and the compound of formula I is not an N-oxide,
then X^7 is not hydroxy.

2. A marine structure according to claim 1,
wherein X^1 , X^2 , X^4 , X^5 , X^6 and X^7 independently designates
hydrogen; hydroxy; C_{1-5} -alkyl; substituted C_{1-12} -alkyl;
optionally substituted C_{2-12} -alkenyl; optionally substituted
5 C_{1-12} alkoxy; optionally substituted heterocyclyl;
optionally substituted aryl; optionally substituted
aryloxy; fluoro; chloro; bromo; iodo; nitro;
mono(optionally substituted C_{1-12} -alkyl)aminocarbonyl;
di(optionally substituted C_{1-12} -alkyl)aminocarbonyl;
10 optionally substituted C_{1-12} -acyl; optionally substituted
 C_{1-12} -acyloxy; (optionally substituted C_{1-12} -acyl)-
(optionally substituted C_{1-12} -alkyl); carboxy;
(optionally substituted C_{1-12} -alkoxy)carbonyl;
mono(optionally substituted C_{1-12} -alkyl)aminosulphonyl;
15 di(optionally substituted C_{1-12} -alkyl)aminosulphonyl;
pyranosyl; (6-(diethylamino)-1-methylhexyl)amino; (3-
nitro-1,2,4-triazol-1-yl)sulphonyl (Formula 1a);
8-quinolinyl-tetraethylene glycolyl (Formula 1b);
 X^3 designates the same groups as defined for X^1 above,
20 or X^3 is a group of the formula I' as defined in claim 1;
or an N-oxide or a salt thereof.

3. A marine structure according to claim 1,
wherein X^1 , X^2 , X^3 , X^4 , X^5 , X^6 and X^7 independently designate
25 hydrogen; hydroxy; C_{1-5} -alkyl; substituted C_{1-6} -
alkyl; optionally substituted C_{2-6} -alkenyl; optionally
substituted C_{2-6} -alkynyl; optionally substituted C_{1-6} -
alkoxy; optionally substituted heterocyclyl; optionally
substituted aryl; optionally substituted aryloxy;
halogen; nitro; nitroso; cyano; amino; mono(optionally
30 substituted C_{1-6} -alkyl)amino; di(optionally substituted
 C_{1-6} -alkyl)amino; (optionally substituted C_{1-6} -
alkyl)carbonylamino; aminocarbonyl; mono(optionally
substituted C_{1-6} -alkyl)aminocarbonyl; di(optionally
substituted C_{1-6} -alkyl)aminocarbonyl; optionally
35 substituted C_{1-6} -acyl; optionally substituted C_{1-6} -

acyloxy; (optionally substituted C_{1-6} -acyl)-(optionally substituted C_{1-6} -alkyl); carboxy; (optionally substituted C_{1-6} -alkoxy)carbonyl; thio; (optionally substituted C_{1-6} -alkyl)thio; (optionally substituted aryl)thio; (optionally substituted C_{1-6} -alkyl)sulphonyl; (optionally substituted aryl)sulphonyl; mono(optionally substituted C_{1-6} -alkyl)aminosulphonyl; di(optionally substituted C_{1-6} -alkyl)aminosulphonyl; sulphono (SO_3H); sulphino (SO_2H); halosulphonyl; isocyano; isothiocyano; thiocyano; (5-amino-1-methylpentyl)amino; (6-(diethylamino)-1-methylhexyl)amino; (3-nitro-1,2,4-triazol-1-yl)sulphonyl (Formula 1a); 8-quinolinyl-tetraethylene glycolyl (Formula 1b); pyranosyl; furanosyl;

X^3 designates the same groups as defined for X^1 above, or X^3 is a group of the formula I' as defined in claim 1;

or an N-oxide or a salt thereof.

4. A structure according to any of claims 1-3 in which the coating comprises a layer comprising a substance which enhances the antifouling activity of the quinoline compound.

5. A structure according to claim 4, wherein the enhancing substance is contained in the same layer as the quinoline compound.

6. A structure according to claim 4 or 5 wherein the enhancing substance is an antifouling active substance which is an organic compound, an organometal, a metal, a metal oxide or a metal salt.

7. A structure according to claim 6 wherein the enhancing substance is an organic antifouling active compound selected from the group of heterocyclic nitrogen compounds; heterocyclic sulphur compounds; urea derivatives; other amides or imides of carboxylic acids, sulphonic acids, or sulphenic acids; salts or esters of carboxylic acids; amines;

substituted methanes; substituted benzenes; tetraalkyl phosphonium halogenides; guanidine derivatives; and disulphides.

8. A structure according to claim 6 wherein the enhancing substance is an organometal antifouling active compound selected from the group of trialkyltin salts; trialkyltin copolymers; metallo-dithiocarbamates.
9. A structure according to claim 6 wherein the enhancing substance is an antifouling active compound selected from the group consisting of metals; metal oxides; metal salts.
10. A structure according to any of the preceding claims wherein the quinoline derivative is one which, in the Rhizoid test performed as described in Example 1 herein, gives an activity of at least 50% at a nominal concentration of the supernatant of 50 ppm, when the test conditions are calibrated so that the sodium dodecylsulphate reference, in a concentration of 20 ppm gives an activity of 20-60%.
11. A structure according to any of the preceding claims wherein the quinoline derivative is one which, in the spore test performed as described in Example 2 herein, gives an activity of at least 50% at a nominal concentration of the supernatant of 50 ppm, when the test conditions are calibrated so that the TBTO reference, in a concentration of 0.007 ppm gives an activity of 50-100 %.
12. A structure according to any of the preceding claims wherein the quinoline derivative is one which, in the Diatom test performed as described in Example 3 herein, gives an activity of at least 50% at a nominal concentration of the supernatant of 50 ppm, when the test conditions are calibrated so that the sodium dodecylsulphate reference, in a concentration of 30 ppm gives an activity of 20-60%.

13. A structure according to any of the preceding claims wherein the quinoline derivative is one which, in the Nitocra test performed as described in Example 4 herein, gives an activity of at least 50% at a nominal concentration of the supernatant of 50 ppm, when the test conditions are calibrated so that the TBTO reference, in a concentration of 0.007 ppm gives an activity of 5-40 %.
14. A structure according to any of the preceding claims wherein the quinoline derivative is one which, in the cyprids test performed as described in Example 5 herein, gives an activity of at least 50% at a nominal concentration of the supernatant of 50 ppm.
15. A structure according to any of the preceding claims, wherein the quinoline derivative is one which when incorporated, alone or in combination with one or more antifouling activity enhancing substances as defined in any of claims 4-9, in a paint prepared as described in Example 6 herein and tested as described in Example 7 herein, with respect to algae results in a rating at least 1 rating unit lower than the corresponding rating for the blank sample, when the blank sample has attained a rating in the range of 1 to 4.
16. A structure according to any of claims 1-14, wherein the quinoline derivative is one which when incorporated, alone or in combination with one or more antifouling activity enhancing substances as defined in any of claims 4-9, in a paint prepared as described in Example 6 herein and tested as described in Example 7 herein, with respect to animals results in a rating at least 1 rating unit lower than the corresponding rating for the blank sample, when the blank sample has attained a rating in the range of 1 to 4.
17. A structure according to any of claims 1-14, wherein the quinoline derivative is one which when incorporated, alone or in combination with one or more antifouling activity enhancing substances as defined in any of claims 4-9, in a paint

prepared as described in Example 6 herein and tested as described in Example 7 herein, with respect to both algae and animals results in ratings at least 1 rating unit lower than the corresponding ratings for the blank sample, when the blank sample has attained a rating in the range of 1 to 4.

18. A marine antifouling paint composition comprising:
one or more binder component(s);
one or more pigment(s);
one or more quinoline derivative(s) as defined in any of
the claims 1-3; and
one or more solvent(s).
19. A marine antifouling paint of the composition:
5-25 g gum rosin
2.5-10.0 g vinyl resin
1.25-5.0 g tricresyl phosphate or other plasticizer
10-60 g of a biologically active agent composition comprising a quinoline compound as defined in any of claims 1-3 or 10-18 and optionally an antifouling activity enhancing substance as defined in any of claims 4-9
2-8 g iron oxide
1-4 g Bentone
0.2-1.0 g wetting agent
8-30 g xylene
2.5-10 g methyl isobutyl ketone
0-7 g magnesium silicate or other filler

wherein the biologically active agent composition preferably consists of 75-97 percent by weight cuprous oxide and 3-25 percent by weight quinoline compound,

or any multiplicable weights of these components.

20. A marine antifouling paint of the composition:
5-25 g gum rosin
2.5-10 g polyamide resin
1.25-5.0 g tricresyl phosphate or other plasticizer

- 10-60 g of a biologically active agent composition comprising a quinoline compound as defined in any of claims 1-3 or 10-18 and optionally an antifouling activity enhancing substance as defined in any of claims 4-9
- 5 2-8 g titanium dioxide
 1-4 g Bentone
 0.2-1.0 g wetting agent
 8-30 g xylene
 2.5-10 g butanol
- 10 0-7 g magnesium silicate or other filler

wherein the biologically active agent composition preferably consists of 75-97 percent by weight cuprous oxide and 3-25 percent by weight quinoline derivative,

or any multiplicable weights of these components.

- 15 21. A marine antifouling paint of the composition:
 5-25 g gum rosin
 1.5-10 g acrylic resin
 1.25-5.0 g tricresyl phosphate or other plasticizer
 10-60 g of a biologically active agent composition comprising a quinoline compound as defined in any of claims 1-3 or 10-18 and optionally an antifouling activity enhancing substance as defined in any of claims 4-9
- 20 2-8 g black iron oxide
 1-4 g Bentone
 0.2-1.0 g wetting agent
- 25 10-40 g xylene
 0-7 g magnesium silicate or other filler

- wherein the biologically active agent composition preferably consists of 75-97 percent by weight cuprous oxide and 3-25 percent by weight quinoline derivative,
- 30

or any multiplicable weights of these components.

INTERNATIONAL SEARCH REPORT

International application No.

PCT/DK 94/00405

A. CLASSIFICATION OF SUBJECT MATTER

IPC6: A01N 43/42, A01N 43/653, A01N 43/46, C09D 5/16
According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

IPC6: A01N, C09D

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

SE,DK,FI,NO classes as above

Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)

CA

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	EP, A1, 0023371 (ASTRAL SOCIETE DE PEINTURES ET VERNIS), 4 February 1981 (04.02.81), the claims; page 5, line 28 - page 6, line 1; page 12, example 3; page 15, example 7 --	1-6,9,18-21
X	EP, A2, 0069559 (INTERNATIONAL PAINT PUBLIC LIMITED), 12 January 1983 (12.01.83), page 2, line 35 - page 3, line 9, the claims --	1-9,18-21
X	Patent Abstracts of Japan, Vol 4, No 85, C-15, abstract of JP, A, 55-51007 (Kureha Kagaku Kogyo K.K.), 14 April 1980 (14.04.80) --	1-6,9,18-21

☒ Further documents are listed in the continuation of Box C.☒ See patent family annex.

* Special categories of cited documents:

A document defining the general state of the art which is not considered to be of particular relevance

E earlier document but published on or after the international filing date

L document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)

O document referring to an oral disclosure, use, exhibition or other means

P document published prior to the international filing date but later than the priority date claimed

T later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention

X document of particular relevance: the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone

Y document of particular relevance: the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art

Z document member of the same patent family

Date of the actual completion of the international search

3 January 1995

Date of mailing of the international search report

10 -02- 1995

Name and mailing address of the ISA/
Swedish Patent Office
Box 5055, S-102 42 STOCKHOLM
Facsimile No. +46 8 666 02 86

Authorized officer

Gerd Strandell
Telephone No. +46 8 782 25 00

INTERNATIONAL SEARCH REPORT

International application No.

PCT/DK 94/00405

C (Continuation). DOCUMENTS CONSIDERED TO BE RELEVANT

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	Patent Abstracts of Japan, Vol 4, No 85, C-15, abstract of JP, A, 55-51010 (Kureha Kagaku Kogyo K.K.), 14 April 1980 (14.04.80) --	1-6,9,18-21
X	WO, A1, 9220747 (BATTELLE MEMORIAL INSTITUTE), 26 November 1992 (26.11.92), claim 1, claim 7, page 56, line 9; page 51, line 32 --	1-3,18-21
X	Patent Abstracts of Japan, Vol 6, No 208, C-13, abstract of JP, A, 57-116004 (Mitsubishi Gas Kagaku K.K.), 19 July 1982 (19.07.82) -- -----	1-3

INTERNATIONAL SEARCH REPORT

International application No.

PCT/DK 94/00405

Box I Observations where certain claims were found unsearchable (Continuation of Item 1 of first sheet)

This international search report has not been established in respect of certain claims under Article 17(2)(a) for the following reasons:

1. ☐ Claims Nos.:
because they relate to subject matter not required to be searched by this Authority, namely:
2. ☒ Claims Nos.: 1-3 partly, 10-17
because they relate to parts of the international application that do not comply with the prescribed requirements to such an extent that no meaningful international search can be carried out, specifically:
- see extra sheet
3. ☐ Claims Nos.:
because they are dependent claims and are not drafted in accordance with the second and third sentences of Rule 6.4(a).

Box II Observations where unity of invention is lacking (Continuation of Item 2 of first sheet)

This International Searching Authority found multiple inventions in this international application, as follows:

1. ☐ As all required additional search fees were timely paid by the applicant, this international search report covers all searchable claims.
2. ☐ As all searchable claims could be searched without effort justifying an additional fee, this Authority did not invite payment of any additional fee.
3. ☐ As only some of the required additional search fees were timely paid by the applicant, this international search report covers only those claims for which fees were paid, specifically claims Nos.:
4. ☐ No required additional search fees were timely paid by the applicant. Consequently, this international search report is restricted to the invention first mentioned in the claims; it is covered by claims Nos.:

Remark on Protest

- ☐ The additional search fees were accompanied by the applicant's protest.
- ☐ No protest accompanied the payment of additional search fees.

The wordings "/optionally/ substituted" and "heterocyclyl" are too broadly formulated to permit a meaningful search. Therefore, the search on claims 1-3 is incomplete (cf PCT, Article 6).

Claims 10-17 are not clear and concise (cf PCT, Article 6) and do not comply with PCT, Rule 6.2(a), in particular with the requirement, that claims shall not, except where absolutely necessary, rely, in respect of the technical features of the invention, on references to the description.

INTERNATIONAL SEARCH REPORT

Information on patent family members

26/11/94

International application No.

PCT/DK 94/00405

Patent document cited in search report	Publication date	Patent family member(s)	Publication date
EP-A1- 0023371	04/02/81	FR-A- 2460981	30/01/81
EP-A2- 0069559	12/01/83	SE-T3- 0069559	
		AU-B- 549843	13/02/86
		AU-A- 8555782	06/01/83
		GB-A, B- 2106918	20/04/83
		JP-C- 1514036	24/08/89
		JP-A- 58032667	25/02/83
		JP-B- 63062555	02/12/88
		US-A- 4426464	17/01/84
WO-A1- 9220747	26/11/92	AU-A- 1923592	30/12/92
		CA-A- 2107207	18/11/92
		EP-A- 0584204	02/03/94
		JP-T- 6507661	01/09/94